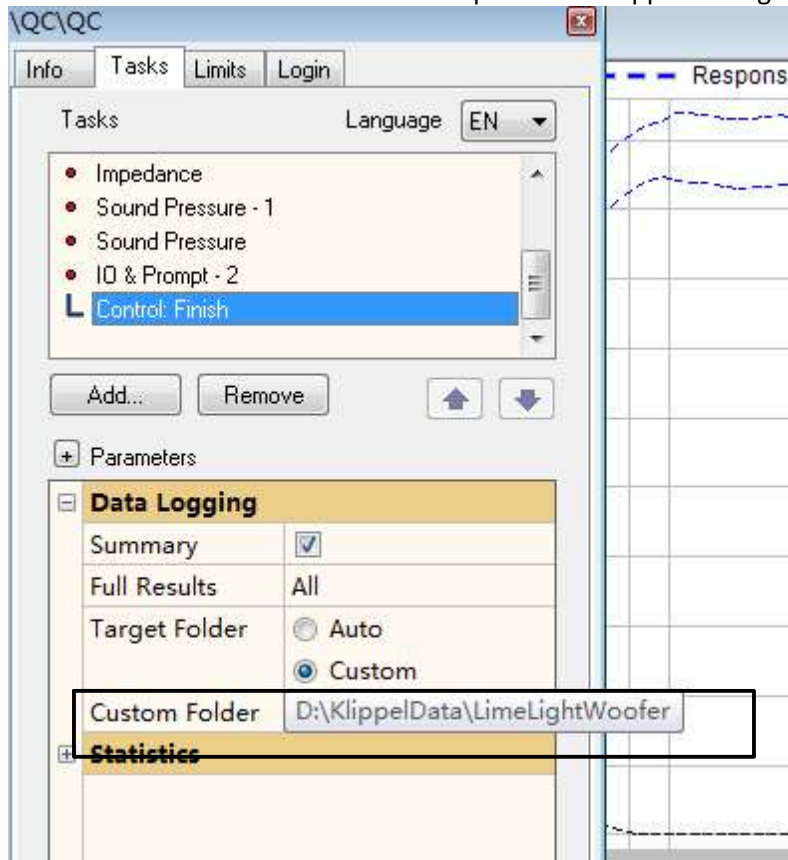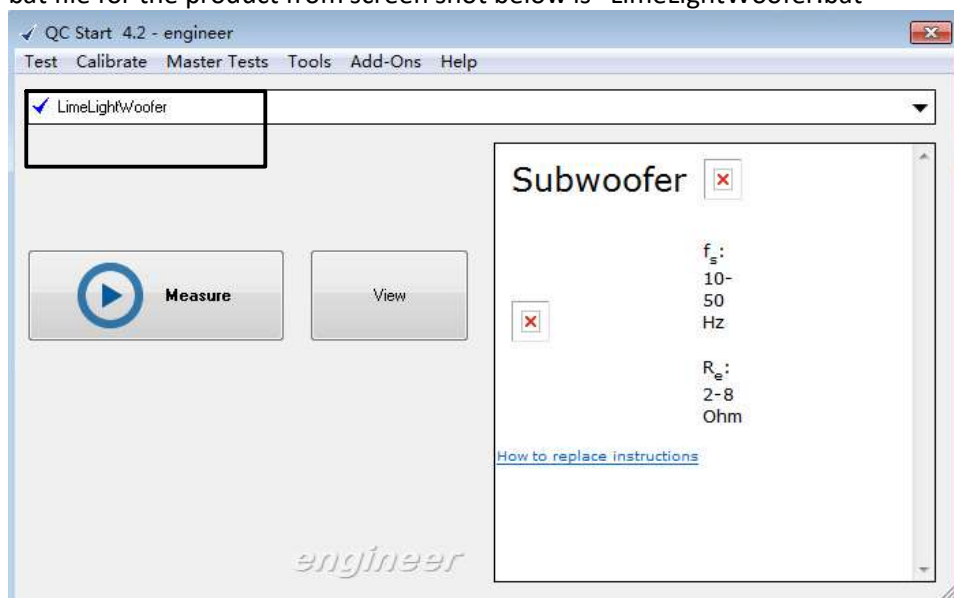# GGEC AutoFIS Setup guideline

Monday, October 29, 2018   3:07 PM

GGEC Auto FIS

1. Find out where the data store for each product in Klippel setting --> Control: Finish ... Custom Folder.
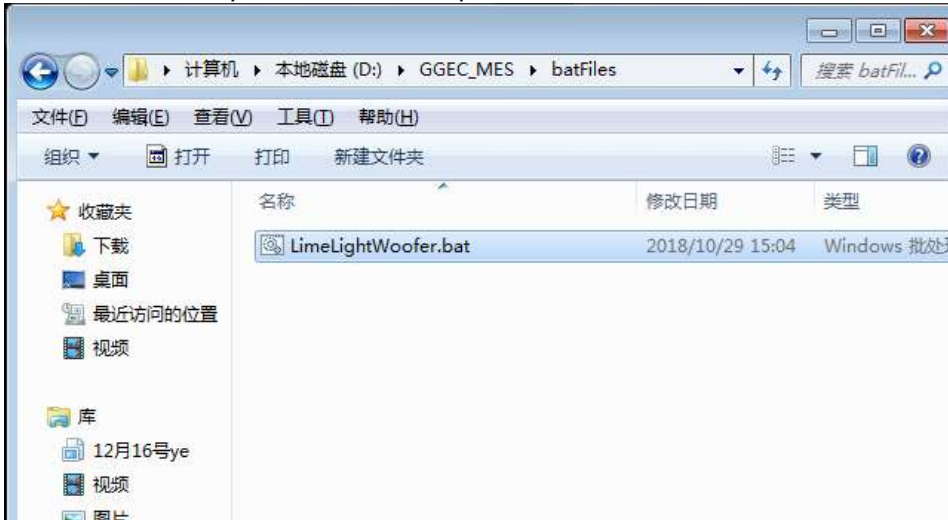

2. Then Go to D:\GGEC_MES\batfiles folder, create a bat file with a tittle of what you set at Klippel QC. Example the bat file for the product from screen shot below is "LimeLightWoofer.bat"

3. Right Click and edit the bat file once create. Follow exact the first 3 line and the 4th line only change the path info

after " -- " to what you found from Step 1

4. Final step. Edit Klippel Step and add the following Run Batch path into the step. And make sure you **DISABLE** Wait for completion and **Enable** run silent.

Then (Action)

☐ Messageb...	
☑ Run batch ...	D:\GGEC_MES\batFiles\LimeLightWoofer.bat
wait for compl...	☐
run silent	☑
☐ Wait for di...	[0, 0; ...]
☑ Digital out...	[0, 0; ...]
Cancel	☐
☐ Wait	100

wait for completion : if checked, wait till the batch-run terminates, otherwise QC will continue parallel to the batch execution

Menu

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